

Work Order ID 119656

Friday, May 16, 2014 1:57:12 PM

SPLIT-3

119656

Page 1

Item ID: D2646

Revision ID:

Item Name: Aft Cap

Start Date: 5/15/14

Start Qty: 50.00

Required Date: 5/15/14

Req'd Qty: 50.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

50

50

Approvals:

Process Plan: MJ

Date: 14-05-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2646

Rev C

100

0.00

100

Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: 24347

note required 1-Spin as per Dwg D2646 2-Material release

CD 14/05/26 50

110

0.00

110

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

Ensure Material Release Note is attached

14/6/16 (50)

120

0.00

120

QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

DAS
21
9-85

14/6/16

50

Work Order ID 119656

Friday, May 16, 2014 1:57:13 PM

119656

Page 2

Item ID: D2646

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Aft Cap

Stop ***NS2***

Start Date: 5/15/14

Start Qty: 50.00

50

Cust Item ID:

Required Date: 5/15/14

Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Small Fab

Small Fab

0.00

Memo

0.00

Small Fab

1-Drill using DT8026 as per Dwg D2646.2-Open holes to .297 as per Dwg
D2646.3-Debur

50X

DH 14-8-12

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

(50)

DAS
9
9-89DAS
35
9-89

14/08/22

150

150

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

50

746/14-8-77

Work Order ID 119656

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119656

Page 3

Item ID: D2646 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Aft Cap

Start Date: 5/15/14 Start Qty: 50.00 *50*

Required Date: 5/15/14 Req'd Qty: 50.00 *50*

Reference: Cust Item ID: Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	White Gloss(Ref:4.3.5.1) per OSI005 4.3-Alum	0.00							
160	<i>MD8954</i>					<i>50</i>	<i>0</i>	<i>14-8-27</i>	
Powdercoat	Memo	0.00							
Powder Coating	START TIME: <i>11:15</i> FINISH TIME: <i>11:45</i> OVEN TEMPERATURE:								
170	QC3- Inspect Part Finish	0.00							
170						<i>50</i>	<i>0</i>	<i>16/11/14-8-27</i>	
QC	Memo	0.00							
Quality Control									
180	Small Fab	0.00							
180						<i>1/2</i>	<i>0</i>	<i>14/11/14</i>	
Small Fab	Memo	0.00							
Small Fab	Install inserts as per Dwg D2646								

DAS
34
9:00

Work Order ID 119656

Friday, May 16, 2014 1:57:13 PM

119656

Page 4

Item ID: D2646
 Revision ID:
 Item Name: Aft Cap
 Start Date: 5/15/14 Start Qty: 50.00
 Required Date: 5/15/14 Req'd Qty: 50.00
 Reference:

Accept ***50***
50

Cust Item ID:
 Customer:

Setup Start ***NS1***
 Stop ***NS2***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

190	QC5- Inspect part completeness to step on W/O	0.00							
190									
QC	Memo	0.00							
Quality Control									

200	Identify as per dwg & Stock Location: <u>FP-000</u>	0.00							
200									
Packaging	Memo	0.00							
Packaging									

210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.00							
Quality Control									

DAS 34 9-89

42 14-9-17

MLJ 14-09-18

14-09-17

Picklist Print

Friday, May 16, 2014 1:57:16 PM

Page 1

Work Order ID: 119656

119656

Parent Item: D2646

D2646

Parent Item Name: Aft Cap

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 50.00

Required Qty: 50.00

Comments:

IPP: G05.08.22Hole size revised in Step 5KJ/JLM
IPP Rev:H Changed Inserts 07-02-19 JLM
IPP rev I changed inserts 07.06.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

ALS7-1032-130

AELS8-1032-130

Purchased

No

110

Each

9,814.000

2

100

AI S7-1032-130

Rivnut

**

Location

Loc Qty

Loc Code

FG

100

121444

100

ST553

9714

M128649

9714

D2646P

Purchased

No

180

Each

0.0000

1

50

D2646P

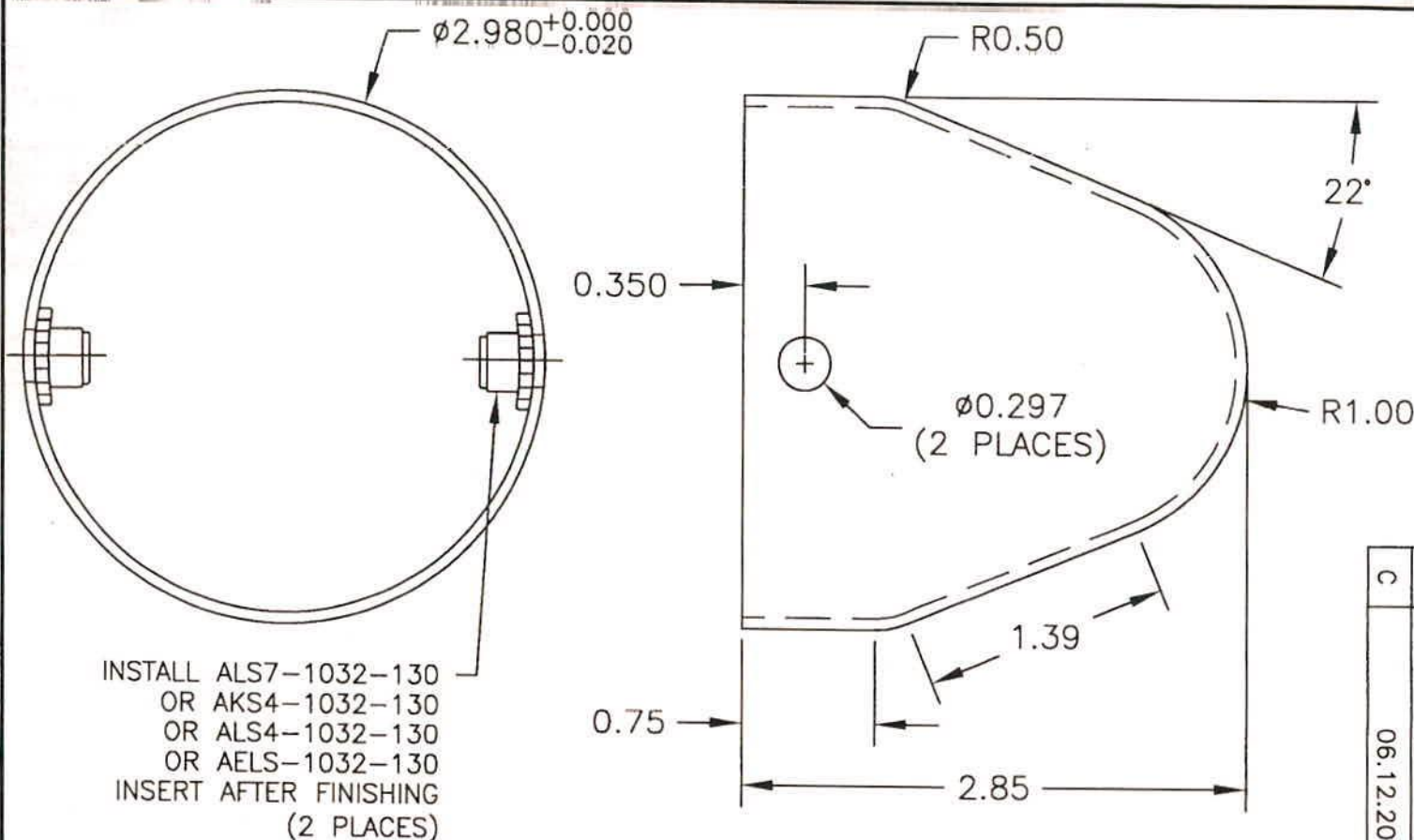
Aft Cap

**

84
all out of stock
5/14/16 (50)

DART

DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.	PORT HADLOCK, WA	REV. C
CHECKED	<i>PH</i>	APPROVED	<i>PH</i>	DRAWING NO.	D2646	SHEET 1 OF 1
DATE	06.12.20	TITLE	AFT CAP	SCALE	1:1	
A	97.03.25	NEW ISSUE				
B	05.04.01	CHANGE TO CLOSED INSERTS				
C	06.12.20	CHANGE TO OPEN ENDED INSERTS				

**D2646 AFT CAP**

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SPOT COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 119656 ML 740523

RELEASED
07.02.20



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24347

Purchase Order Date 5/26/2014
PO Print Date 5/26/2014

Page Number 1 of 2

Order From :

VC-SIE001

Ship To : DART AEROSPACE LTD

SIEG'S MANUFACTURING LTD.
6236 - 205 STREET
LANGLEY, BC V2Y 1N7
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 604 530 7455

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D2646P	Aft Cap	6/13/2014 Yes 6/13/2014		50.00 Each	\$6.70	\$335.00
	AS PER DWG D2646 REV. C B119656						
	Line Total:						\$335.00
2	71401-45	PROCUREMENT QUALITY CLAUSES	6/13/2014 No 6/13/2014		1.00	\$0.00	\$0.00
	Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents						

Note:

5/26/2014



Sieg's Manufacturing Ltd.

Metal Spinning & Metal Fabricating

6236 205 Street, Langley, BC, Canada V2Y 1N7

Phone:(604)530 7455 Fax:(604)530-7490

Check out our website: www.siegsmf.com

Packing Slip

Packing Slip No.:

44052

Date:

06/12/2014

Page:

1

Sold to:		Ship to:	
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7		DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7	
Order No.: 24347		Sold By: LOWEY, ARLA	
Shipped By:		Ship Date:	
Tracking No.:			

Item No.	Unit	Description	Quantity
1	Each	Aft CAP	50
Comment:			



Sieg's Manufacturing Ltd.

6236 205 Street Langley, B.C. Canada V2Y 1N7

Ph#: (604)530-7455 fax#: (604)530-7490

arla@siegsmf.com

INSPECTION REPORT

Date: June 12, 2014

Customer: Dart Areospace

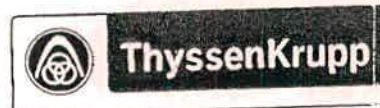
Packing Slip: 44052

Part#:	Quantity	Material	Check holes	Insp. By.
D2646	50	14g 1100	N/a	AL

Notes:

Material Certification Attached: YES

ThyssenKrupp Materials NA
Copper and Brass Sales Division



ThyssenKrupp Materials NA 19044 95A Avenue Surrey BC V4N 4P2

DELIVERY NOTE

SIEGS MANUFACTURING LTD.
6236 205 ST
LANGLEY BC V2Y 1N7



DATE:	01/06/2014
DOC. NO:	2402875712*
BOL. NO:	2402875712
ORDER NO:	1401788868
YOUR P/O:	1514
CUSTOMER NO:	10007550
Route:	B9M15
CONTACT:	Timothy Skidmore
TEL:	800-926-2600
FAX:	888-926-2600
EMAIL:	timothy.skidmore@thyssenkrupp.com

PST-1001-1682 OLD PST# R292133

We deliver at your own risk and account in accordance with our general delivery and payment terms.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAGE NO.
0010	ALFLR01243 1100 Aluminum - O Sheet 0.01300 X Width 48.0000 X Length 144 Nominal Chemistry/Act Physical Standard Packaging	100 PC 4,267.469 lb	1003901956 1003901957
	TAGNUMBER QUANTITY UOM VENDOR VENDORPO HEAT/LOT PCS		
	1003692716 74 PC SKANA ALU 5400197413 11A711 74		
	ROHS COMPLIANT;ASTM B 209 2010		
	1003793591 26 PC SKANA ALU 5400200310 11B224 26		
	ROHS COMPLIANT;ASTM B 209 2010		

Total Gross Weight 4517.469 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid

CERTIFICATION OF COMPLIANCE

We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products. The products we distribute are not hazardous in their received state.

For MSDS sheets go to www.copperandbrass.com. We hereby certify that the material above complies with the above specifications

John R. Zambelli - Director of Quality Assurance

ThyssenKrupp Materials NA
Copper and Brass Sales Division
19044 95A Avenue
SURREY BC V4N 4P2
Tel.: +16048823493 Fax: +16048820686



Order number	Ord-pos	Del-pos	Part description	
Customer PO	PO date	Quantity	Customer Part	
MTR header	MTR type	Search criteria	Heat lot	Sample number
C8A/1401788868	000020	900001	1100 Aluminum - O Sheet 0.06300 X Width	
1514	12/18/2013	74 ST		
Att_001.PDF	NCAP	930230267220130003	11A711	
C8A/1401788868	000020	900002	1100 Aluminum - O Sheet 0.06300 X Width	
1514	12/18/2013	26 ST		
Att_002.PDF	NCAP	930235185120130004	11B224	

Delivery number

2402875712

Date

12/19/2013

SIEGS MANUFACTURING LTD.
6236 205 ST
LANGLEY V2Y 1N7
CANADA



Skana Aluminum Co
Rolling Mill - Certified Metal
Certification of Properties and Analysis

Physical test: **11A711** Aluminum Alloy: **1100** Temper: **-O-** Thickness: **.0630**

Tested For: **Copper and Brass Sales**

6156 PO No: **5400197413-R01**

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	0.05
Max Range	.95 Si	+Fe	0.20	0.05	0.1	..	0.05	..

Coil Ref. No.	1	2	3	4	5						
Tensile Strength KSI	13.28	13.38	13.44	13.55	13.31						
Yield Strength KSI	4.34	4.25	4.46	4.58	4.47						
% Elong. in 2 in.	31.80	31.90	32.70	31.40	30.30						

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Remarks: Tested By: **RJD**

Certified Date: **10 Oct 2013**

Certified By
Lab Manager

Anna Hampton

RJD .063 X 48.000 MF 5/5

ITEM # ALFLR01243

MEETS/EXCEEDS ASTM B209-10 SPEC

BLANKS: COILS TO PRESSROOM

Thursday, October 10, 2013

Melted/Manufactured in USA

QF 824-1-1

Page 1 of 1

From: Copper and Brass Sales CA

Cust. SIEGS MANUFACTURING LTD.

Del.: 2402875712

CstAr

CstOr 1514

Wgt.: 3,157.927 LB

Date 12/19/2013

John L. Zambetti

Skana Aluminum Company

Rolling Mill - Certified Metal

Certification of Properties and Analysis

Physical test: 11A711 Aluminum Alloy: 1100 Temper: -O- Thickness: .0630

Tested For: Copper and Brass Sales 6156 PO No: 5400197413-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	..		0.05		
Max Range	.95 Si	+ Fe	0.20	0.05	0.1	..	0.05	

1	13.28	4.34	31.80	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.44	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

2	13.38	4.25	31.90	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.43	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

3	13.44	4.46	32.70	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.43	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

4	13.55	4.58	31.40	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.44	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

5	13.31	4.47	30.30	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.43	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

Remarks: Tested By: RJD

Certified Date: 10 Oct 2013

Certified By:
Lab Manager

Kenna Campbell

RJD .063 X 48.000 MF 5/5

ITEM # ALFLR01243

MEETS/EXCEEDS ASTM B209-10 SPEC

BLANKS: COILS TO PRESSROOM

Thursday, October 10, 2013

Melted/Manufactured in USA QF 824-1-2

Page 1 of 2

From: Copper and Brass Sales CA

Cust: SIEGS MANUFACTURING LTD.

CstAr

Wgt.: 3,157.927 LB

Del.: 2402875712

CstOr 1514

Date 12/19/2013

John R. Zambetti



Skana Aluminum Co
Rolling Mill - Certified Metal
Certification of Properties and Analysis

Physical test: 11B224 Aluminum Alloy: 1100 Temper: -O- Thickness: .0630

Tested For: Copper and Brass Sales 6156 PO No: 5400200310-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	..		0.05		
Max Range	.95 Si	+ Fe	0.20	0.05	0.1	..	0.05	

Coil Ref. No.	1	2	3	4	5						
Tensile Strength KSI	14.10	14.06	14.04	14.06	14.14						
Yield Strength KSI	5.29	5.14	5.07	5.07	4.93						
% Elong. in 2 in.	30.80	30.40	30.70	31.30	32.30						

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Remarks: Tested By: RJD

Certified Date: 21 Nov 2013

Certified By
Lab Manager

RJD .063 X 48.000 MF 5/5

ITEM # ALFLR01243

MEETS/EXCEEDS ASTM B209-10 SPEC

BLANKS: COILS TO PRESSROOM

Thursday, November 21, 2013

Melted/Manufactured In USA

QF 824-1-1

Page 1 of 1

From: Copper and Brass Sales CA

Cust. SIEGS MANUFACTURING LTD.

Del.: 2402875712

CstAr

CstOr 1514

Wgt.: 1,109.542 LB

Date 12/19/2013

John L. Z. Smith

Skana Aluminum Company

Rolling Mill - Certified Metal

Certification of Properties and Analysis

Physical test: 11B224 Aluminum Alloy: 1100 Temper: -O- Thickness: .0630

Tested For: Copper and Brass Sales

6156 PO No: 5400200310-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	..		0.05
Max Range	.95 Si	+ Fe	0.20	0.05	0.1	..	0.05	..

1	14.10	5.29	30.80	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

2	14.08	5.14	30.40	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

3	14.04	5.07	30.70	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

4	14.06	5.07	31.30	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

5	14.14	4.93	32.30	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

Remarks: Tested By: RJD

Certified Date: 21 Nov 2013

Certified By:
Lab Manager

Ken Clark

RJD .063 X 48.000 MF 5/5

ITEM # ALFLR01243

MEETS/EXCEEDS ASTM B209-10 SPEC

BLANKS: COILS TO PRESSROOM

Thursday, November 21, 2013

Melted/Manufactured In USA QF 824-1-2

Page 1 of 2

From: Copper and Brass Sales CA

Cust. SIEGS MANUFACTURING LTD.

Del.: 2402875712

CstAr

CstOr 1514

Wgt.: 1,109.542 LB

Date 12/19/2013

John L. Gambetti

COPPER AND BRASS SALES

MATERIAL TYPE

ALUMINIUM ALLOYS

PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOUSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINUM LABEL NO.300-1088

ISSUED 10/01/2008